



Dart Aerospace Ltd.
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D4406-041
Job Sheet 195803



Part No: D4406-041

Job Qty: 4 pcs

Part Name: Fwd Wearplate Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/30/19

Job Tracking No:

Due Date: 7/2/19

Created By: Kimberley Guerin

Type: Stock

Description:

Note: DWG REV D IPP rev A 11.06.06 new issue EC verified by:DD IPP rev B 12.02.06 as per dwg revPB1 DD
verf:EC IPP REV:C 15.11.16 AS PER PD1 DD VERF:JLM IPP REV:D 16.02.05 AS PER DWG REV.D DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
150	Large Fab - Welded Assy-1	4 pcs	7/2/19		0.00	12.12	Large Fab - 1		MV JLM
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
160	QC 9	4 pcs	7/2/19		0.00	0.00	QC 9 - 10		CL
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
165	QC 5	4 pcs	7/2/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		



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Container No: S190047



Part: D4406 - 041

Job No: 195803

Serial No/Batch: S190047

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/3/19

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						QC 5 - 9	
						QC 5 - 50	EL
						QC 5 - 30	
						QC 5 - 40	
170 Small Fab - 2 - B4B	4 pcs	7/2/19	0.00	0.33		Small Fab - 1 - B4B	• RD 19-6-19
						Small Fab - 2 - B4B	
						Small Fab - 3 - B4B	
						Small Fab - 4 - B4B	
						Small Fab - 5 - B4B	
						Small Fab - 6 - B4B	
						Small Fab - 7 - B4B	
180 QC 5	4 pcs	7/2/19	0.00	0.00		QC 5 - 10	
						QC 5 - 12	
						QC 5 - 17	
						QC 5 - 18	
						QC 5 - 19	
						QC 5 - 22	
						QC 5 - 24	
						QC 5 - 3	
						QC 5 - 43	
						QC 5 - 49	
						QC 5 - 51	
						QC 5 - 58	
						QC 5 - 68	
						QC 5 - 9	
						QC 5 - 50	DAS
						QC 5 - 30	40
						QC 5 - 40	JUN 20 2019 9-89
190 Packaging 3-1 - Stock - B4B	4 pcs	7/2/19	0.00	0.00		Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	FP-002
						Packaging 3 - 16 - B4B	ML 19-6-20
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	
						Packaging 3 - 19 - B4B	
						Packaging 3 - 20 - B4B	
						Packaging 3 - 21 - B4B	
						Packaging 3 - 22 - B4B	
						Packaging 3 - 23 - B4B	
						Packaging 3 - 24 - B4B	
						Packaging 3 - 25 - B4B	
						Packaging 3 - 26 - B4B	
						Packaging 3 - 27 - B4B	
						Packaging 3 - 28 - B4B	
						Packaging 3 - 29 - B4B	
						Packaging 3 - 30 - B4B	
						Packaging 3 - 31 - B4B	

					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
200 QC 21 - SA	4 pcs	7/2/19	0.00	0.00	QC 21 - SA - 21	DA9
					QC 21 - SA - 70	21
					QC 21 - SA - 53	9-8 JUN 20 2019

Part Op **150** - (Fabricate per Drwg), 1- Weld D4407-041 to wearplate as per dwg D4406 304 S.S. Welding Rod BATCH
 Descriptions: #: _____ 2- Transfer drill holes in bar
160 - QC9- Inspect visual per QSI004- Fusion Welds
165 - QC5- Inspect part completeness to step on W/O
170 - Apply coating as per dwg D4406 5178850
180 - QC5- Inspect part completeness to step on W/O
190 - Identify as per dwg & Stock Location: _____ LOCATION : FP002
200 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D4406-1	Plate	4 pcs (1 ea)	150-Large Fab - Welded Assy-1	5120443
D4407-041	Bar Weldment	8 pcs (2 ea)	150-Large Fab - Welded Assy-1	5152878

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
150-Large Fab - Welded Assy-1	D4406-1	4	4	0
	D4407-041	8	12	0

Part Specifications
Specifications could not be found.

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